FIG.1

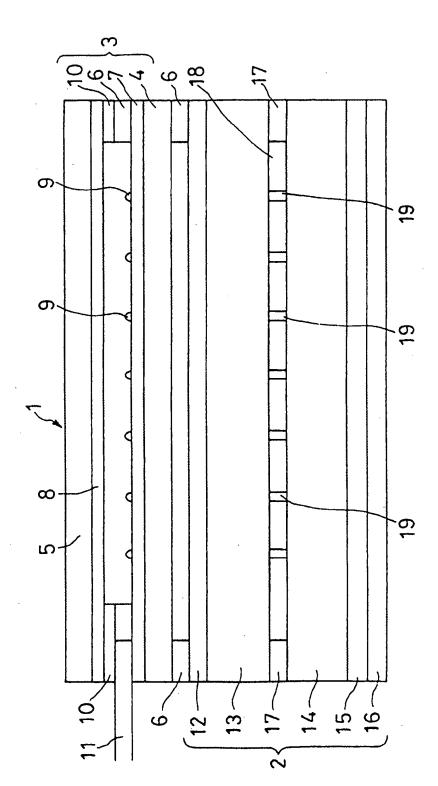


FIG. 2

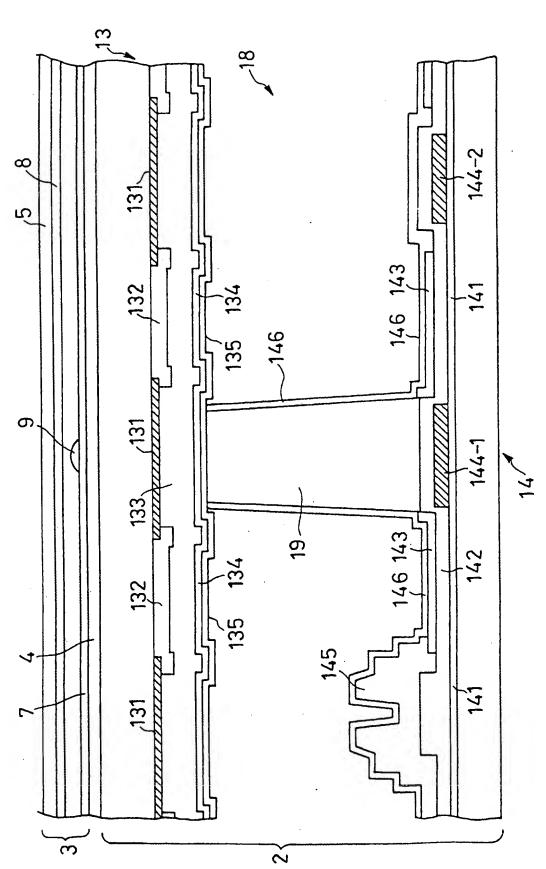


FIG. 3

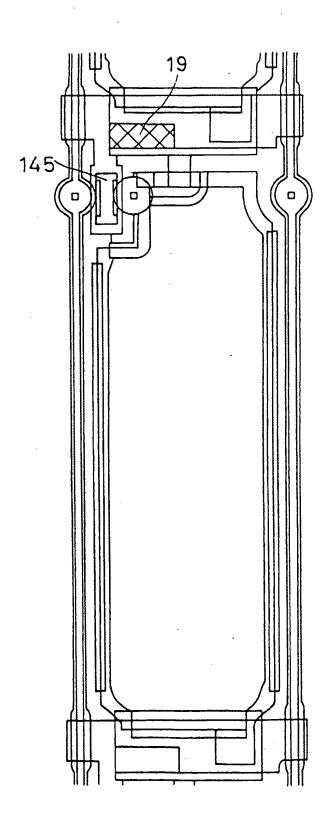
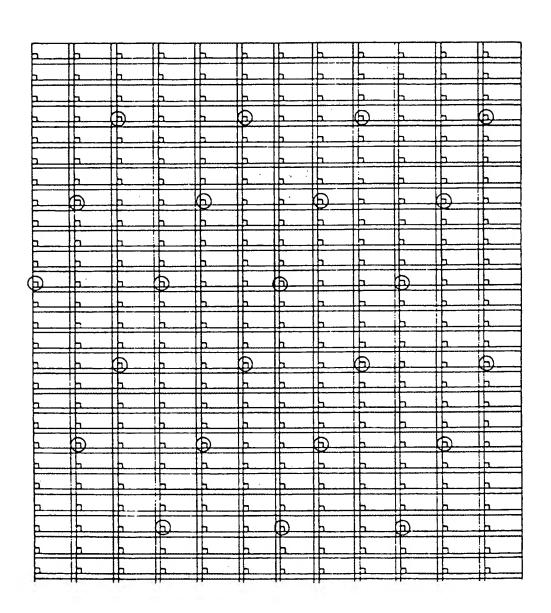


FIG. 4



O: POSITIONS OF ARRANGING SPACERS 19

FIG. 5

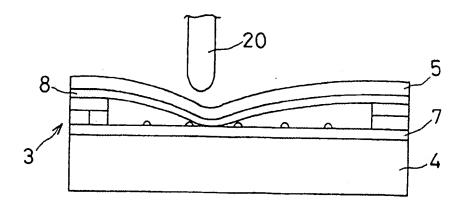
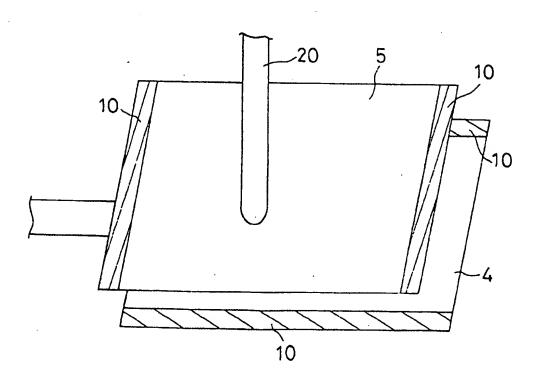
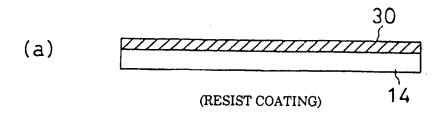


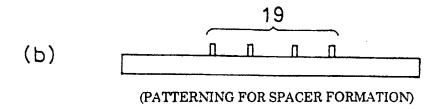
FIG. 6

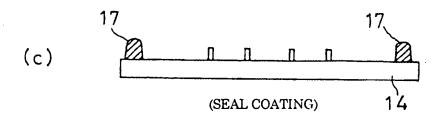


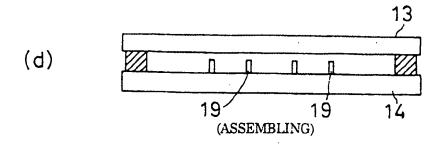
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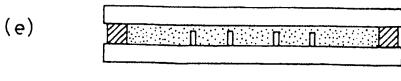
FIG. 7











(LIQUID CRYSTAL INJECTION)

FIG. 8

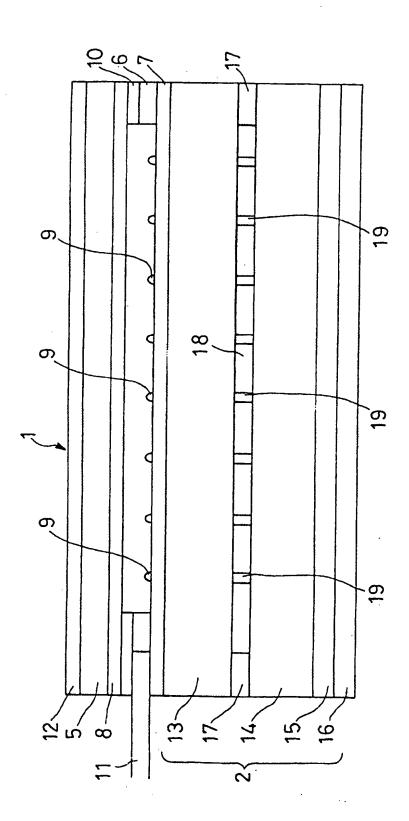


FIG. 9

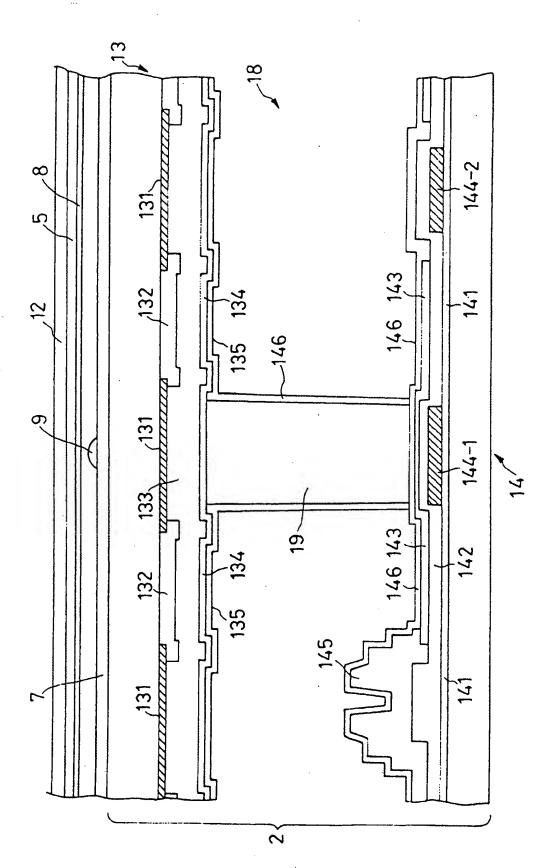
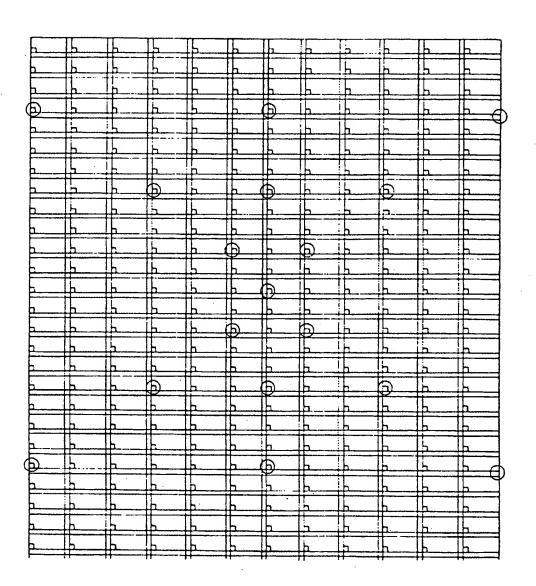


FIG. 10



O : POSITIONS OF ARRANGING SPACERS 19



FIG. 11

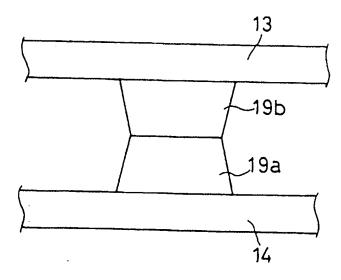
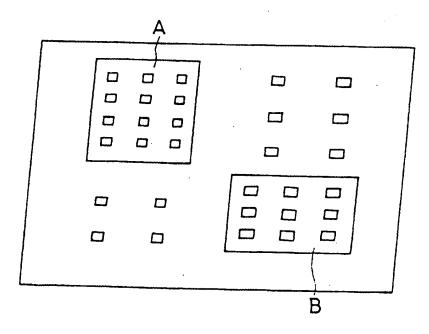


FIG. 12



 \square : Positions of arranging spacers 19

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FIG. 13

